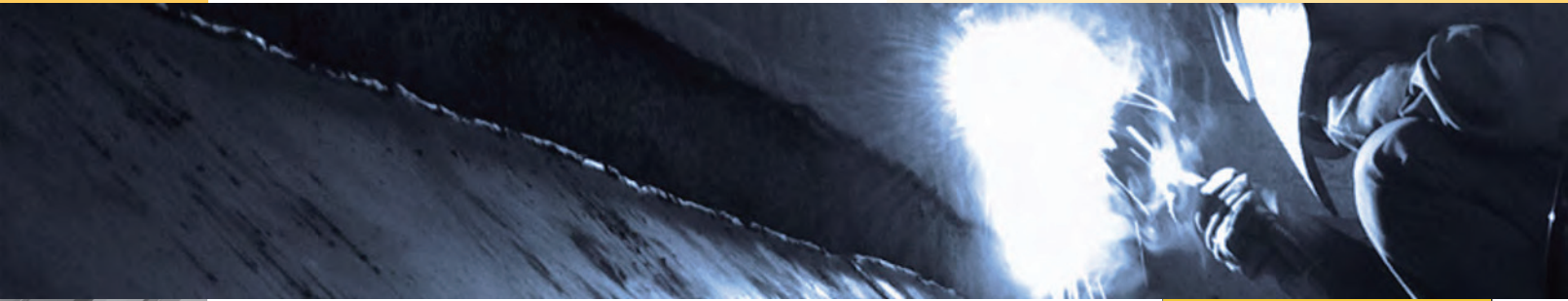
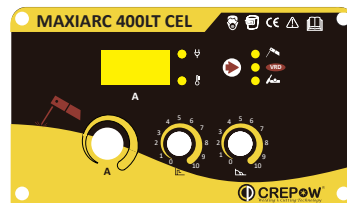




INVERTER IGBT MMA/CELLULOSE



MAXIARC 400LT CEL



- ✘ High duty cycle with IGBT module for industrial applications
- ✘ Adjustable Hot Start and Built-in Anti-stick functions for easier arc striking
- ✘ Adjustable Arc Force makes welding smoothly
- ✘ Lift-TIG for TIG arc starts without the use of high frequency
- ✘ Selectable VRD function can be satisfied with safety requirement
- ✘ Digital display allow for quick and easy viewing of amperage
- ✘ Generator friendly allows to works with diesel generators and avoid failures due to its voltage spikes
- ✘ 90Volts OCV is suitable for 6010,6011,6013 and 7018 cellulosic electrode welding
- ✘ Protections including over-heat, over-voltage and over-current
- ✘ 3phases 380Volts/400Volts/415Volts/440Volts wide input voltage is suitable for different market

Heavy Industrial **3** Phase

Processes

- STICK(SMAW)
- LIFT TIG

Optional Accessories

- Earth cable and clamp
- Welding cable and holder
- Lift Tig Torch



MODEL	MAXIARC 400LT CEL	
Power Supply Voltage(V)	3-380±10%	
Frequency(HZ)	50/60	
Function	MMA	TIG
Rated Input Power(KW)	17	12.5
Rated Input Current(A)	35	27
Duty Cycle(40°C 10min)	60%400A 100%325A	
No Load Voltage(V)	55	
Welding Current Range(A)	20-400	
Net Weight(KG)/(LB)	19 KG/42 LB	
Dimensions(MM)/(Inch)	485*240*445/19*9.4*17.5	
Electrode Diameter	Ø1.6-Ø6.0	
Electrode Type	6010,6011,6013,7018 etc	
Efficiency(%)	≥ 80	
Power Factor	0.7	
Protection Class	IP23	
Insulation Class	H	
Cooling	AF	

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Welding & Cutting Technology

Complete Professional Arc Select