

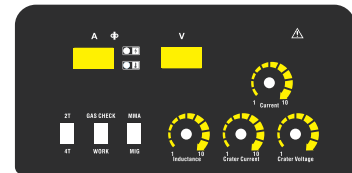


WELD *The welder's Choice*
FORCE

INVERTER IGBT MIG



MIG 650



- ❏ Mild Steel, Aluminum, Stainless Steel and other metals wire are capable
- ❏ Input Voltage Compensation keeps welding parameters constant even when input voltage change $\pm 15\%$.
- ❏ Lowest input voltage can be 300 Volts and highest one can be 470 Volts
- ❏ Protections including over-heat, over-voltage, low-voltage and over-current
- ❏ Digital Voltmeter and Ammeters for easy viewing
- ❏ Adjustable weld stabilizer (high-low inductance) provide the flexibility to produce the optimal arc characteristics.
- ❏ Presettable welding voltage and current allows you to easily set weld output before welding
- ❏ Power efficiency gives exceptional value and return on your investment.
- ❏ Stick Function with adjustable Arc force
- ❏ Flux cored self-shielded
- ❏ Cylinder rack ready makes you move completely and set easily

MODEL	MIG 650	
Input Supply Voltage(V)	3-380/415 $\pm 15\%$	
Frequency (Hz)	50/60	
Function	MIG	MMA
Rated output current(A)	60-650	50-650
Rated input Power(KW)	36	36
Rated input current (A)	60	59
Rated duty cycle @ 40°C	100%	
Welding voltage adjustment range(V)	16-44	
Noload voltage(V)	79	
Wire diameter(MM)	0.8-2.0	
Efficiency (%)	89	
Power factor	0.7	
Protection class	IP21S	
Insulation class	F	
Dimensions(MM)/(Inch)	1030*380*700/41*15*28	
Net Weight (KG)/(LB)	71 KG/157 LB	
Cooling	AF	

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RoHS



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Welding & Cutting Technology

Cutting Power Plasma System