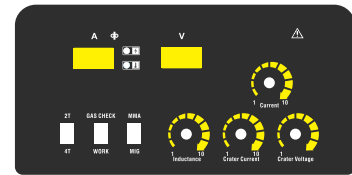




MIG 400



- ❏ Mild Steel, Aluminum, Stainless Steel and other metals wire are capable
- ❏ Input Voltage Compensation keeps welding parameters constant even when input voltage change $\pm 15\%$.
- ❏ Lowest input voltage can be 300 Volts and highest one can be 470 Volts
- ❏ Protections including over-heat, over-voltage, low-voltage and over-current
- ❏ Digital Voltmeter and Ammeters for easy viewing
- ❏ Adjustable weld stabilizer (high-low inductance) provide the flexibility to produce the optimal arc characteristics.
- ❏ Presettable welding voltage and current allows you to easily set weld output before welding
- ❏ Power efficiency gives exceptional value and return on you investment.
- ❏ Stick Function with adjustable Arc force
- ❏ Flux cored self-shielded
- ❏ Cylinder rack ready makes you move completely and set easily

MODEL	MIG 400(220V)		MIG 400	
Input Supply Voltage(V)	3-220V $\pm 15\%$		3-380/415 $\pm 15\%$	
Frequency (Hz)	50/60		50/60	
Function	MIG	MMA	MIG	MMA
Rated output current(A)	60-400	30-400	60-400	20-400
Rated input Power(KW)	17.1	17.8	16	17
Rated input current (A)	48		27	28.6
Rated duty cycle @ 40°C	100%		100%	
Welding voltage adjustment range(V)	15-40		16-34	
Noload voltage(V)	75		75	
Wire diameter(MM)	0.8-1.2		0.8-1.2	
Efficiency (%)	89		89	
Power factor	0.7		0.7	
Protection class	IP21S		IP21S	
Insulation class	F		F	
Dimensions(MM)/(Inch)	715*420*72/28*17*29		946*335*680/37*13*27	
Net Weight (KG)/(LB)	70 KG/154 LB		61.5 KG/136 LB	
Cooling	AF		AF	